CLAUSE	ISO 9001:2015	ISO 14001:2015	ISO 45001:2018
4	**Context of the organisation**	**Context of the organisation**	**Context of the organisation**
4.1	Understanding the organisation and its context	Understanding the organisation and its context	Understanding the organisation and its context
4.2	Understanding the needs and expectations of interested parties	Understanding the needs and expectations of interested parties	Understanding the needs and expectations of workers and other interested parties
4.3	Determining the scope of the quality management system	Determining the scope of the environmental management system	Determining the scope of the OH&S management system
4.4	Quality management system and its processes	Environmental management system	OH&S management system
5	**Leadership**	**Leadership**	**Leadership and worker participation**
5.1	Leadership and commitment	Leadership and commitment	Leadership and commitment
5.1.1	General		
5.1.2	Customer focus		
5.2	Policy	Environmental policy	OH&S policy
5.2.1	Establishing the quality policy		
5.2.2	Communicating the quality policy		
5.3	Organisational roles, responsibilities and authorities	Organisational roles, responsibilities and authorities	Organisational roles, responsibilities and authorities
5.4			Consultation and participation of workers
6	**Planning**	**Planning**	**Planning**
6.1	Actions to address risks and opportunities	Actions to address risks and opportunities	Actions to address risks and opportunities
6.1.1		General	General
6.1.2		Environmental aspects	Hazard identification and assessment of risks and opportunities
6.1.3		Compliance obligations	Determination of legal requirements and other requirements
6.1.4		Planning action	Planning action
6.2	Quality objectives and planning to achieve them	Environmental objectives and planning to achieve them	OH&S objectives and planning to achieve them
6.2.1		Environmental objectives	OH&S objectives
6.2.2		Planning actions to achieve environmental objectives	Planning to achieve OH&S objectives

CLAUSE	ISO 9001:2015	ISO 14001:2015	ISO 45001:2018
6.3	Planning of changes	Note: planning change requires consideration (e.g. 6.1.2)	Note: planning change requires consideration (e.g. 6.1.1, 6.1.2)
7	**Support**	**Support**	**Support**
7.1	Resources	Resources	Resources
7.1.1	General		
7.1.2	People		
7.1.3	Infrastructure		
7.1.4	Environment for the operation of processes		
7.1.5	Monitoring and measuring resources		
7.1.5.1	General		
7.1.5.2	Measurement traceability		
7.1.6	Organisational knowledge		
7.2	Competence	Competence	Competence
7.3	Awareness	Awareness	Awareness
7.4	Communication	Communication	Communication
7.4.1		General	General
7.4.2		Internal communication	Internal communication
7.4.3		External communication	External communication
7.5	Documented information	Documented information	Documented information
7.5.1	General	General	General
7.5.2	Creating and updating	Creating and updating	Creating and updating
7.5.3	Control of documented Information	Control of documented information	Control of documented information
8	**Operation**	**Operation**	**Operation**
8.1	Operational planning and control	Operational planning and control	Operational planning and control
8.1.1			General
8.1.2			Eliminating hazards and reducing OH&S risks
8.1.3			Management of change
8.1.4			Procurement
8.2	Requirements for products and services	Emergency preparedness and response	Emergency preparedness and response
8.2.1	Customer communication		

CLAUSE	ISO 9001:2015	ISO 14001:2015	ISO 45001:2018
8.2.2	Determining the requirements for products and services		
8.2.3	Review of the requirements for products and services		
8.2.4	Changes to requirements for products and services		
8.3	Design and development of products and services		
8.3.1	General		
8.3.2	Design and development planning		
8.3.3	Design and development inputs		
8.3.4	Design and development controls		
8.3.5	Design and development outputs		
8.3.6	Design and development changes		
8.4	Control of externally provided processes, products and services		
8.4.1	General		
8.4.2	Type and extent of control		
8.4.3	Information for external providers		
8.5	Production and service provision		
8.5.1	Control of production and service provision		
8.5.2	Identification and traceability		
8.5.3	Property belonging to customers or external providers		
8.5.4	Preservation		
8.5.5	Post-delivery activities		
8.5.6	Control of changes		
8.6	Release of products and services		
8.7	Control of nonconforming outputs		
9	**Performance evaluation**	**Performance evaluation**	**Performance evaluation**
9.1	Monitoring, measurement, analysis and evaluation	Monitoring, measurement, analysis and evaluation	Monitoring, measurement, analysis and performance evaluation

CLAUSE	ISO 9001:2015	ISO 14001:2015	ISO 45001:2018
9.1.1	General	General	General
9.1.2	Customer satisfaction	Evaluation of compliance	Evaluation of compliance
9.1.3	Analysis and evaluation		
9.2	Internal audit	Internal audit	Internal audit
9.2.1		General	General
9.2.2		Internal audit programme	Internal audit programme
9.3	Management review	Management review	Management review
9.3.1	General		
9.3.2	Management review inputs		
9.3.3	Management review outputs		
10	**Improvement**	**Improvement**	**Improvement**
10.1	General	General	General
10.2	Nonconformity and corrective action	Nonconformity and corrective action	Incident, nonconformity and corrective action
10.3	Continual Improvement	Continual improvement	Continual improvement